

TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD
 ZERTIFIKAT ◆ CERTIFICATE ◆ 認證證書 ◆ CERTIFICADO ◆ CERTIFICAT



Industrie Service

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **STEIGER SRL**

**Strada Constantin Mile
445 100 Carei
ROMANIA**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New manufacture of railway vehicles and their components:
 - vehicle bodies
 - supporting frames for external equipment parts
 - without design

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3 - 160 mm	-
135/136	8.1	t = 3 - 20 mm	BW
141/135	1.2	t = 3 - 12 mm D >= 30 mm	BW
141/136	1.2/8.1	t = 3 - 24 mm	BW

(continuation: see reverse)

Responsible welding coordinator: Vasile Tomsa (IWE) born: 23.01.1957
Deputy with equal rights: Florin Gheorghe Varga (IWE) born: 19.10.1983
Deputy: Laszlo Robert Osan (IWP) born: 09.08.1973
Certificate no.: TÜV SÜD/15085/CL1/775/0/19
Valid: from 18.09.2019 to 17.09.2022
Issued on: 18.09.2019
Auditor: POP-VAIDA
 General regulations (see reverse)

Certification Body
 Material and Welding Technology

Stangl
 Head of certification body



EQ2965760

Certificate no.: TÜV SÜD/15085/CL1/775/0/19

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141	1.2	t = 3 - 12 mm	-

Comments:

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files